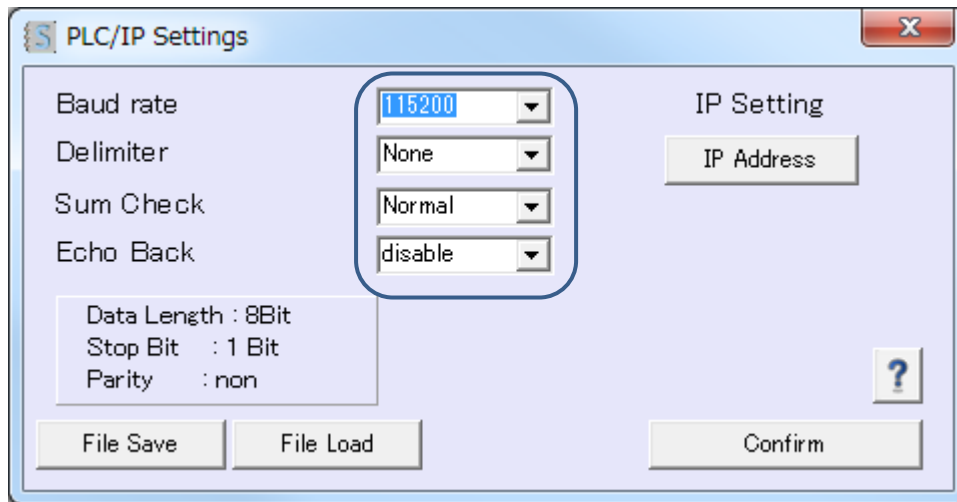


## PLC / IP Settings

Menu → Advanced Settings → PLC / IP settings

You can setup RS232C and LAN communication specifications.



Baud rate	Choose the RS232C baud rate from the pull-down menu.
Delimiter	Choose None, CR, LF, or CR/LF from the pull-down menu.
Sum Check	Choose Normal, Minus Values, no use from the pull-down menu.
Echo Back	Enable to select the echo back program between PLC. MB2 controller is able to respond the command back to PLC. Choose enable or disable from the pull-down menu.

--- Instructions ---

1. Choose the required items and click the **Confirm** button.
2. To save the current settings as a file on the computer, click the **File Save** button.
3. To import a saved file click the **File Load** button.