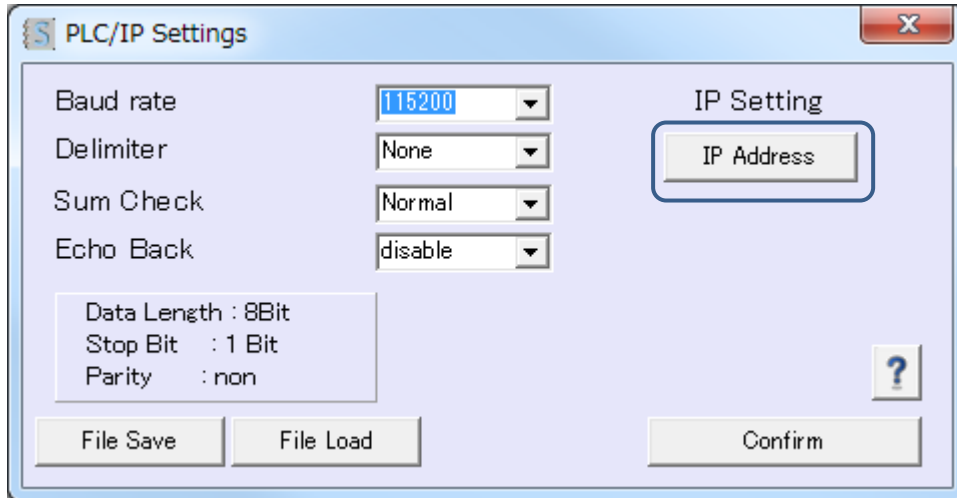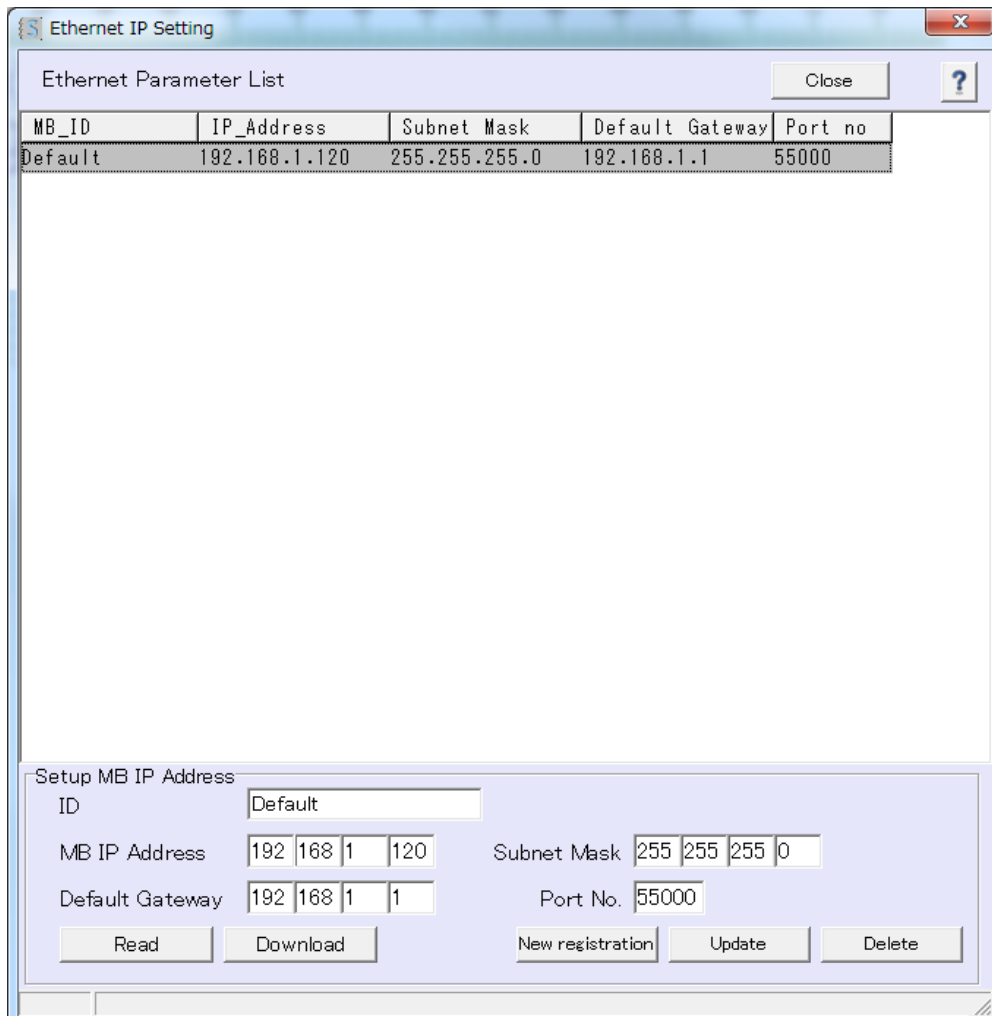## Ethernet IP Parameter Settings

Menu → Advanced Settings → PLC / IP Settings → IP Address

You can change the IP address of the MB2 controller to connect network. (Setup the IP address via USB initially). You can also manage multiple MB2 controllers from one PC using their IDs, by registering additional MB IDs.

Read	Reads in the MB controller settings.
Download	Writes the settings to the MB2 controller.
New registration	Registers the newly input parameters.
Update	Modifies the registered parameters.
Delete	Deletes the registered parameters

--- Instructions ---

1. To make a new registration input all the MB IP address information, starting from the MB ID, and click the New registration button.

2. To modify registered parameters, select the parameter from the list by clicking on it, input the new data in the items to modify, and click the Update button.

3. To delete a registered parameter, select the parameter from the list by clicking on it, and click the Delete button.

4. Return to the communications settings screen by clicking the Close button and go to "Menu" → "Settings" → "Communication" and choose the MB ID to connect to from the LAN settings pull-down menu, select LAN and click the Connect button.