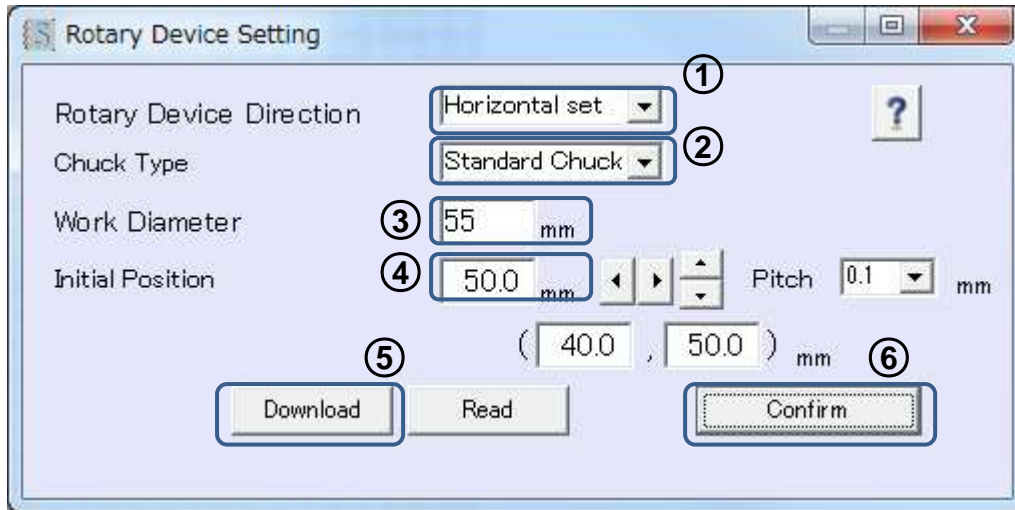


## Rotary Device Settings (Optional)

Menu → Advanced Settings → Rotary Device

Make default settings for the rotary and cylinder job piece.



Rotary Device Direction	① Sets the installation orientation of the rotary. No use rotary → Choose if the rotary is not fitted during normal marking. Vertical set → Choose when the rotary is fitted vertically. (See below) Horizontal fitting → Choose when the rotary is fitted horizontally. (See below)
Chuck Type	② Select Chuck Type Standard Chuck or Large Chuck
Workpiece Diameter	③ Input the diameter of the cylinder part piece. Values from 10 – 200 mm can be entered.
Initial Position	④ Set the marking pin to the center of the cylinder. When the rotary is fitted vertically → X axis goes to the center of the cylinder by using the arrow keys. . When the rotary is fitted horizontally → Y axis goes to the center of the cylinder by using the arrow keys.

--- Instructions ---

\*Carry out the following settings after setting up the rotary and the marking device head.

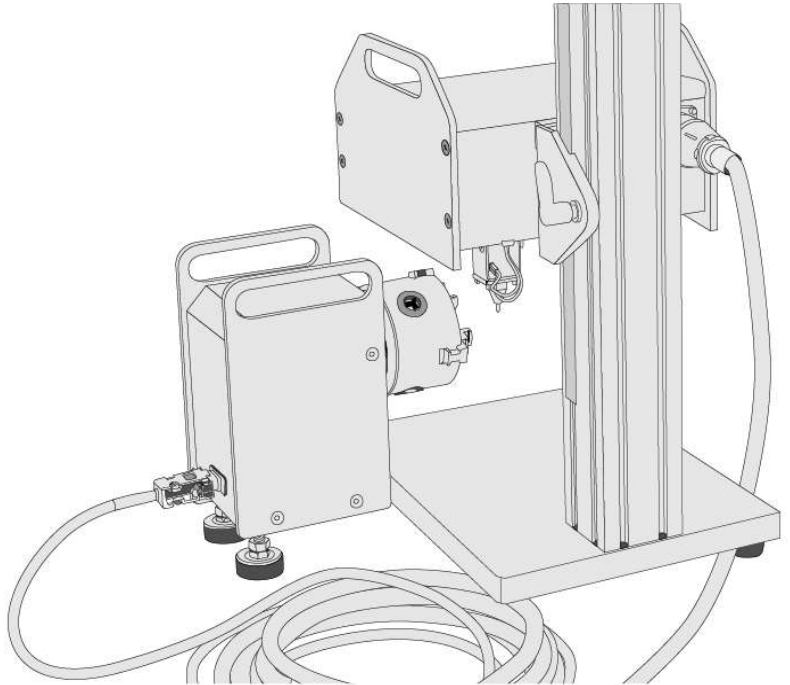
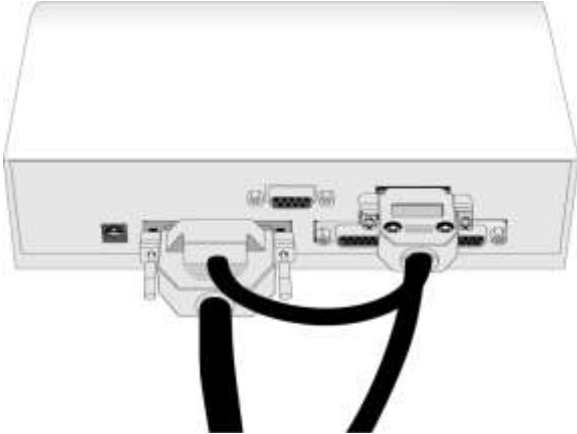
1. Select the installation orientation in the rotary settings.
2. Select the Chuck Type
3. Set the cylinder workpiece in the chuck.
4. Input the cylinder workpiece diameter.
5. Use the arrow keys to set the cylinder work piece diametric center. (You can also choose the movement pitch from the pull-down menu.)
6. Click the Download button to send the data to the controller.
7. Click the Confirm button and go to the main screen. Pin returns to the home position.
8. In the main screen, output the marking data and start marking.
9. To read in the data for the current settings click the Read button.

The below image is available for all models. **Please set up all connection after off power.**

Need the special cable for rotary

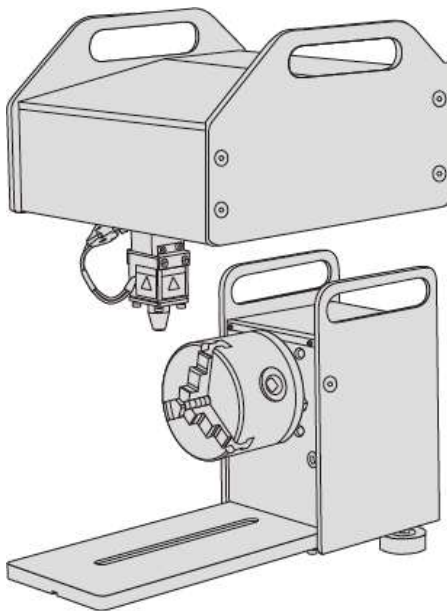


Connection Images



Rotary fitted vertically

When the rotary is fitted vertically the angle of TEXT is set to 180 deg. or 0 deg.



Rotary fitted horizontally

When the rotary is fitted horizontally the angle of TEXT is set to 90 deg. or -90 deg.

