

Calendar and Shift Settings

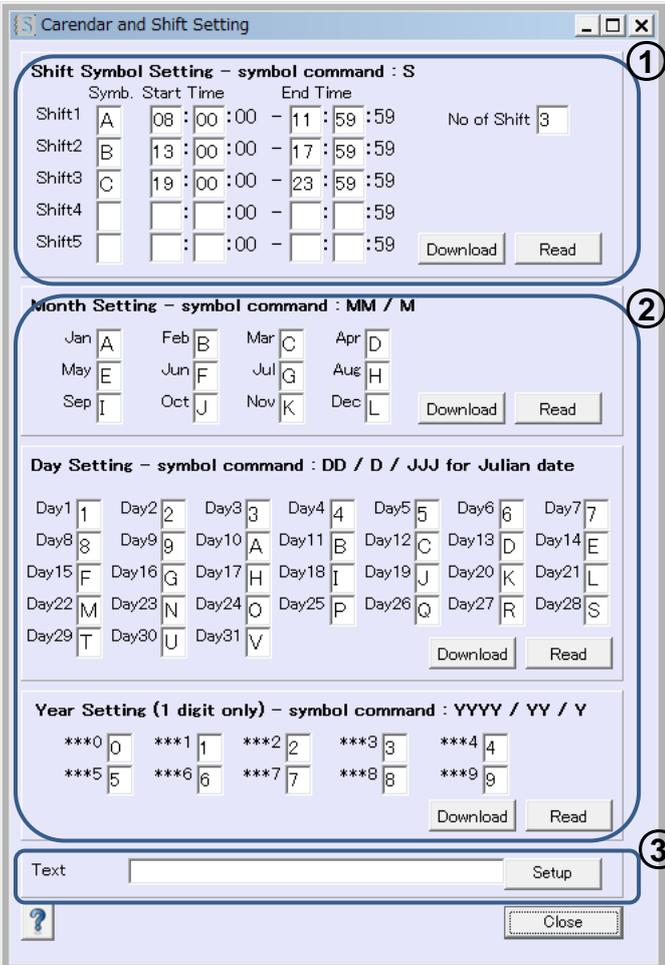
Location	How to setup
Shape Icons	Click  or  or  +  and dragging to create a filed
Properties	Click 

1. Shift Marking

Divide each 24 hour period into a maximum of 5 shifts. The shift code that has been set (a single alphanumeric character) will be marked when the designated time period is reached.

2. Calendar Marking

Dates are marked using single alphanumeric character for the year, month and day.



The screenshot shows the 'Calendar and Shift Setting' dialog box with the following sections:

- Shift Symbol Setting - symbol command : S**: A table with columns for Shift (Shift1 to Shift5), Symb. (A, B, C, empty, empty), Start Time, End Time, and No of Shift (3). Buttons: Download, Read.
- Month Setting - symbol command : MM / M**: A grid of month abbreviations (Jan to Dec) with corresponding alphanumeric characters (A to L). Buttons: Download, Read.
- Day Setting - symbol command : DD / D / JJJ for Julian date**: A grid of days (Day1 to Day31) with corresponding alphanumeric characters (1 to V). Buttons: Download, Read.
- Year Setting (1 digit only) - symbol command : YYYY / YY / Y**: A grid of digits (0-9) with corresponding alphanumeric characters (***0 to ***9). Buttons: Download, Read.
- Text**: A text input field with a 'Setup' button.
- Close**: A button at the bottom right.

① Shift Marking

Symbol → Input the shift code (a single alphanumeric character).

Start time → Input the time the shift commences.

End time → Input the time the shift finishes.

Number of shift → Input the number of shifts.

After inputting the data click the **Download** button to send the data to the controller. If you want to display the current controller data click the **Read** button

② Calendar Marking

Input the single alphanumeric character for the month, day and year you want to mark, and click the **Download** button to send the data to the controller. If you want to display the current controller data click the **Read** button

③ Symbol Input

After sending the data, input the symbol using the symbol chart below for reference, and click the **Setup** button to finalize the input.

Symbol Chart	
Shift Symbol -> S	Julian dates → JJJ (Example: 030) → jjj (without using zeros, example: 30)
Month 2 characters → MM (Examples: 01, 12)	Julian weeks → WW (Example: 05) → ww (without using zeros, example: 5)
Month 1 character → M (Setting is required, Example: 1)	Hour 2 characters → hh (Example: 19)
Day 2 characters → DD (Examples: 01, 31)	Minutes 2 characters → mm (Example: 25)
Day 1 character → D (Setting is required, Example: 1)	Seconds 2 characters → ss (Example: 30)
Year 4 characters → YYYY (Example: 2013)	
Year 2 characters → YY (Example: 13)	
Year 1 character → Y (Setting is required, Example: 3)	

--- Instructions ---

1. After inputting the data, click the **Download** button to send the data to the controller.
2. Input the symbol in the symbol field using the chart for reference, and click the **Setup** button to finalize the input.
3. Click the **Read** button to display the data in the controller.
4. Return to the main screen, check the displayed text, and start marking.