






Calendar and Shift Settings

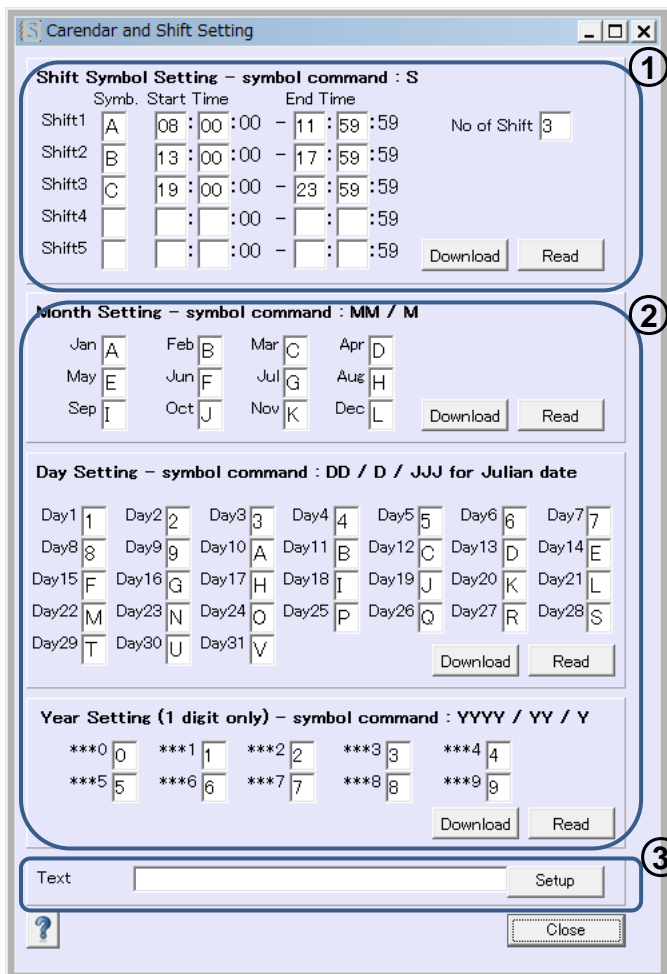
Location	How to setup
Shape Icons	Click  or  or  +  and dragging to create a filed
Properties	Click 

1. Shift Marking

Divide each 24 hour period into a maximum of 5 shifts. The shift code that has been set (a single alphanumeric character) will be marked when the designated time period is reached.

2. Calendar Marking

Dates are marked using single alphanumeric character for the year, month and day.



Shift Symbol Setting - symbol command : S

Shift	Symb.	Start Time	End Time	No of Shift
Shift1	A	08 : 00 : 00	11 : 59 : 59	3
Shift2	B	13 : 00 : 00	17 : 59 : 59	
Shift3	C	19 : 00 : 00	23 : 59 : 59	
Shift4				
Shift5				

Month Setting - symbol command : MM / M

Jan	Feb	Mar	Apr
A	B	C	D
May	Jun	Jul	Aug
E	F	G	H
Sep	Oct	Nov	Dec
I	J	K	L

Day Setting - symbol command : DD / D / JJJ for Julian date

Day1	Day2	Day3	Day4	Day5	Day6	Day7
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	31				

Year Setting (1 digit only) - symbol command : YYYY / YY / Y

***0	***1	***2	***3	***4
0	1	2	3	4
5	6	7	8	9

Text: Setup

Close

① Shift Marking

Symbol → Input the shift code (a single alphanumeric character).

Start time → Input the time the shift commences.

End time → Input the time the shift finishes.

Number of shift → Input the number of shifts.

After inputting the data click the **Download** button to send the data to the controller. If you want to display the current controller data click the **Read** button

② Calendar Marking

Input the single alphanumeric character for the month, day and year you want to mark, and click the **Download** button to send the data to the controller. If you want to display the current controller data click the **Read** button

③ Symbol Input

After sending the data, input the symbol using the symbol chart below for reference, and click the **Setup** button to finalize the input.

Symbol Chart	
Shift Symbol -> S	Julian dates → JJJ (Example: 030) → jjj (without using zeros, example: 30)
Month 2 characters → MM (Examples: 01, 12)	Julian weeks → WW (Example: 05) → ww (without using zeros, example: 5)
Month 1 character → M (Setting is required, Example: 1)	Hour 2 characters → hh (Example: 19)
Day 2 characters → DD (Examples: 01, 31)	Minutes 2 characters → mm (Example: 25)
Day 1 character → D (Setting is required, Example: 1)	Seconds 2 characters → ss (Example: 30)
Year 4 characters → YYYY (Example: 2013)	
Year 2 characters → YY (Example: 13)	
Year 1 character → Y (Setting is required, Example: 3)	

--- Instructions ---

1. After inputting the data, click the **Download** button to send the data to the controller.
2. Input the symbol in the symbol field using the chart for reference, and click the **Setup** button to finalize the input.
3. Click the **Read** button to display the data in the controller.
4. Return to the main screen, check the displayed text, and start marking.